



TFM | thermally fused melamine

2009 | 2010

*passion
for panels®*

www.flakeboard.com 1.800.268.9830



TFM | thermally fused melamine

Flakeboard's 2009/10 TFM brochure presents a collection that balances beauty and composition, with flexibility and environmental forward-thinking.

2009 brings stylish walnuts, refined pears and rare exotics to a delightful palette of TFM designs that contrast, complement and enliven new and re-designed commercial or residential projects.

As always, your TFM design choice is available on a range of specialty panels and textures and comes with complementary product direction to meet your design demands.

To view design enlargements, panel specifications, order samples and match with complementary products, visit www.flakeboard.com.

*passion
for panels®*





WF101 Autumn Glow



WF290 Autumn Wave



WF100 Desert Glow



WF291 Desert Wave



WF105 Java Glow



WF206 Portia Glow



WF228 Sable Glow



WF104 Tawny Glow



WF103 Mink Glow



WF239 Velvet Alder



WF240 Gypsy Alder



WF268 Bordeaux



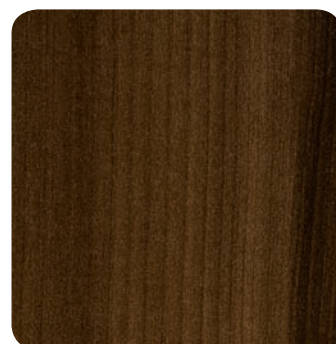
WF294 Vanilla Stix



WF293 Butterschnapps



WF295 Cocoa Bliss



WF296 Mochatini

Colors and patterns shown may differ from actual product. Please refer to actual samples before specifying.



WF260 Manzana



WF299 Nirvana



WF205 Teresina



WF262 Zebrano



WF227 Zhu



WF298 Cosmo



WF297 En Vogue



WF258 Macassar Ebony



WF242 Contract Mahogany



WF279 Mahogany



WF219 Porter Mahogany



WF217 Ambrose Cherry



WF269 Brentwood Cherry



WF257 Executive Cherry



WF230 Cherry Hill Plank



WF289 Woodlawn Cherry



WF237 Demerara Cherry



WF238 Muscovado Cherry



WF276 Harvest Cherry



WF241 Lucas Point Cherry



WF231 Lucca Cherry



WF280 Marlboro Cherry



WF284 Oiled Cherry



WF235 Paragon Cherry



WF261 Portland Cherry



WF218 Rathburn Cherry



WF232 Verona Cherry



WF220 Brazilian Walnut



WF259 Majestic Walnut



WF263 Walnut Amati



WF300 Noce Panaro



WF301 Noce Vettore



WF236 Ankara Cherry



WF207 Orissa Cherry



WF107 Persian Cherry



WF121 Burma Cherry

Colors and patterns shown may differ from actual product.
Please refer to actual samples before specifying.



WF108 Kashmir Cherry



WF270 Cabinet Maple



WF274 Fairfield Maple



WF275 Hardrock Maple



WF287 Sandy Creek Maple



WF122 Silken Maple



WF229 Merit Maple



WF282 Natural Maple



WF200 Ruston Maple



WF305 Bleached Maple



WF285 Red Oak



WF273 Desert Oak



WF283 Natural Oak



WF288 Sliced Red Oak



WF286 Salzburg Oak



WF271 Castle Oak



WF256 Bartlett Pearwood



WF118 Ash Pinstripe



WF116 Brunette Pinstripe



WF110 Camel Pinstripe



WF119 Toffee Pinstripe



WF109 Vicuna Pinstripe



WF203 Seria



WF202 Verismo



WF204 Baroque



WF208 Libretti



WF277 Light Sycamore



WF281 Medium Sycamore



WF265 Absolute Myrtle



WF272 Cinnamon Myrtle

Colors and patterns shown may differ from actual product. Please refer to actual samples before specifying.



AF202 Paradox



AF201 Conundrum



AF206 Curacao Crushed



AF203 Vanilla Crushed



AF208 Orange Crushed



AF204 Canyon Crushed



AF207 Wasabi Crushed



AF205 Evening Crushed



WF266 Beech



AF211 Fog Dust



AF212 Grey Glace



AF213 White Spektrum



WF278 Luxe



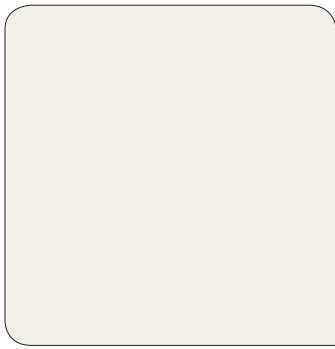
AF200 Pewter Frost



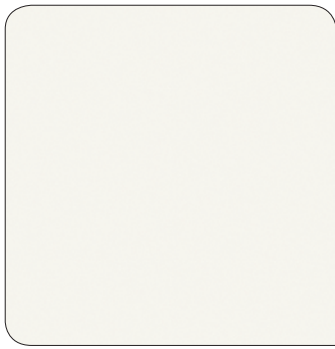
AF209 Shadow Frost



AF210 Silver Frost



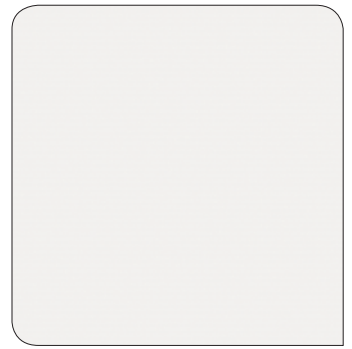
W100 White



W200 White



W300 White



W400 White



W555 White



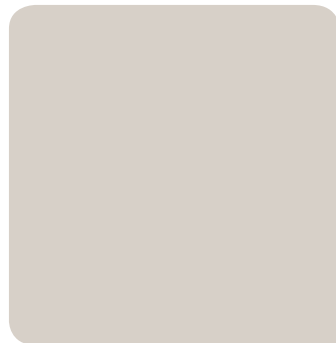
SF212 Cove Green



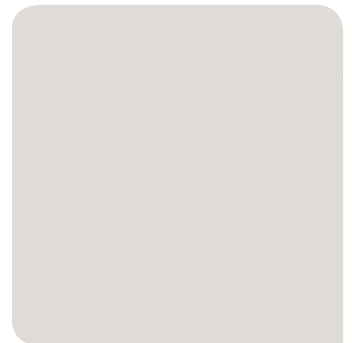
SF213 Fog Grey



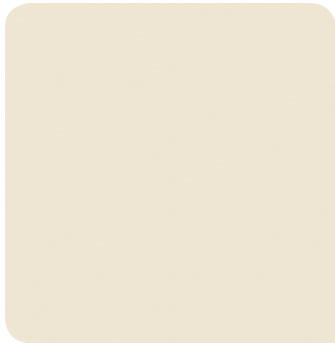
SF208 Folkstone Grey



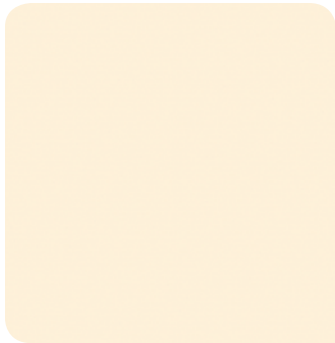
SF203 Vernon Grey



SF214 Willow Grey



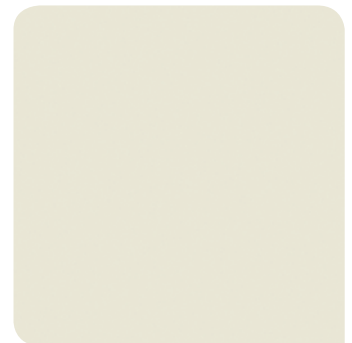
A920 Almond



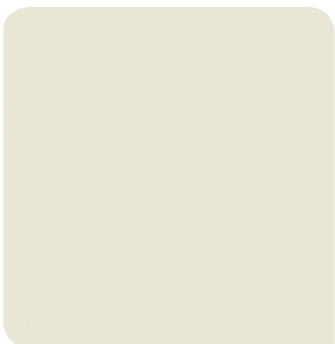
SF210 Antique White



SF211 Beige



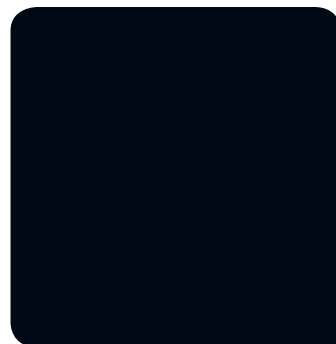
SF204 Opal



SF200 Vanilla



SF100 Victorian White



BLK100 Black

Colors and patterns shown may differ from actual product.
Please refer to actual samples before specifying.

PROGRAM INFORMATION

Available melamine substrates include particleboard, MDF and Fibrex® (thin HDF). For your specialty projects, ask for VESTA (no added urea-formaldehyde resin), FR (fire-rated) or MR (moisture resistant) particleboard or MDF. FSC certified MDF is available from the Bennettsville, SC MDF plant [FSC Cert. no. SW-COC-000444].

To order samples or view design enlargements, please visit: www.flakeboard.com.

TEXTURES



Suede (STANDARD)
St. Stephen, NB;
Sault Ste. Marie, ON;
Bennettsville, SC;
Simsboro, LA



Platinum
Sault Ste. Marie, ON



Woodgrain Gloss
St. Stephen, NB



Algonquin Ash
St. Stephen, NB



Satin
Sault Ste. Marie, ON

A TRUE NORTH AMERICAN SUPPLIER

With plants strategically located in Canada and throughout the United States, sourcing composite panels from Flakeboard not only reduces carbon emissions from transporting, it also reduces the time to market.





ENVIRONMENTAL POLICY

For almost fifty years, Flakeboard has demonstrated environmental stewardship in the composite panel industry.

Flakeboard has taken great pride in its commitment to balance manufacturing innovation with environmental impact. By utilizing fiber that was once burned or destined for landfills, we are working to leave a diminishing environmental footprint.

We utilize raw materials that are 100% recycled or recovered with harvesting operations that conform to strict government and industry standards for safety, environmental protection and optimum utilization.

Our manufacturing processes are strictly controlled in order to conform with stringent ANSI standards for quality and emissions, are certified to the Composite Panel Association's Environmentally Preferred Product (EPP) CPA 3-08 and are CARB Phase 1 Certified.



CARB (CALIFORNIA AIR RESOURCES BOARD)

All particleboard and MDF manufactured by Flakeboard mills are certified by the Composite Panel Association (CPA), an approved CARB third party certifier (TPC-1), to comply with the applicable CARB Phase 1 emission standard specified in CCR 93120.2 (a).

										Edgebanding				
Code	Description	Rigid Thermofoil Vinyl						Molding	Matching Door Availability	PVC				Polyester
		Dackor	SSI/ Klockner	LG	Omnova	Renolit (Alkor, Benecke & Cova)	Riken			Olon	Canplast	DuraEdge	Teknaform	Woodtape
WF265	Absolute Myrtle*					3210003-060 ●	572 ●		JB Cutting Inc., M and J Woodcrafts	56405 TM	CM10595	WH5011	4487	
A920	Almond					1399-084 ●			JB Cutting Inc., Decore-Active Specialties, M and J Woodcrafts, Nubold Industries Inc.	2514-9	7002	STN102	2114	
WF217	Ambrose Cherry†										CM10596	WM782	4471	
WF236	Ankara Cherry*			UB003 ◆	492140 ●	3214004-060 ●	RH703 ◆	4H703	JB Cutting Inc., M and J Woodcrafts		1246	WR5213	3038	
SF210	Antique White*				491895 ●				M and J Woodcrafts, Northern Contours, Nubold Industries Inc., Thermoform d'Amérique		7504	ST323	2109	
WF118	Ash Pinstripe										CM10599	WM5087	5261	
WF101	Autumn Glow	422-4044 ●	AB/0209 ●	MW002 ●	491960 ●	3207002-060 ● Calvados C ●	R260 ●		Bélanger, Cal-Door, JB Cutting Inc., M and J Woodcrafts, Northern Contours, Nubold Industries Inc., Thermovision		2916	WR887	5120	
WF290	Autumn Wave	422-4044 ●	AB/0209 ●	MW002 ●	491960 ●	3207002-060 ● Calvados C ●	R260 ●		JB Cutting Inc., Decore-Active Specialties, Northern Contours		2916	WR887	5120	
WF204	Baroque				494460 ◆			4H204			4317	WR5743	3068	
WF256	Bartlett Pearwood*			U110103 ●		3196012-150 ● Geneva C ●			Decore-Active Specialties, Northern Contours, Nubold Industries Inc.		1266	WM1610	3946	
WF266	Beech*									57606 TL	CM10602	WM5157	4134	
SF211	Beige*										CM10603	ST1316	2163	
BLK100	Black*		95/2500 ◆			9920-278 ◆			Cal-Door, JB Cutting Inc., M and J Woodcrafts, Nubold Industries Inc., Thermovision	1005-9	7003	STN105	2416	
WF305	Bleached Maple*													
WF268	Bordeaux*					3210002-060 ●	R765 ●		JB Cutting Inc.		2639	WR741	4529	
WF220	Brazilian Walnut*				490340 ●				Cal-Door	7673 TL	4317	WR622	4726	
WF269	Brentwood Cherry*	EF1500765 ●		U0601 ●		V3907153 ◆	P09 ●		JB Cutting Inc., Nubold Industries Inc.		2635	WM882	4570	
WF116	Brunette Pinstripe							6WF116	Bélanger, Nubold Industries Inc.	58421 TL	2876	WR1883	5260	OWF116
WF121	Burma Cherry		KB/0804 ●	UB002 ◆	492210 ●	3214002-060 ●	R6932 ◆	6WF121	Bélanger, JB Cutting Inc., M and J Woodcrafts, Northern Contours, Nubold Industries Inc.		3063	WM5124	4821	OWF121
WF293	Butterschnapps						Coming soon					WR5941		
WF270	Cabinet Maple*								JB Cutting Inc.	58105 TL	8830	WM1541	4975	
WF110	Camel Pinstripe†						R6933 ◆				CM10605	WM5126	5259	
AF204	Canyon Crushed										CM10606	PR2417	6340	
WF271	Castle Oak*				491905 ●		R762 ●		Northern Contours		3098	WR5084	5663	
WF230	Cherry Hill Plank*					Vermont V ●					CM10607	WM5340	3037	
WF272	Cinnamon Myrtle*						570 ●		Decore-Active Specialties	56414 TM	CM10608	WM5189	4488	
WF242	Contract Mahogany*		MA/0203 ●	U0401 ◆			P19 ●	1D609	Bélanger, JB Cutting Inc., Decore-Active Specialties	58369 TL	1036	WR5406	3789	OD609
AF201	Conundrum				494900 ◆						CM10609	PR2414	6337	
WF295	Cocoa Bliss						Coming soon					WR5943		
WF298	Cosmo											WR5948		
SF212	Cove Green*										CM10610	ST460	7512	
AF206	Curacao Crushed										CM10611	PR2419	6342	
WF237	Demerara Cherry*		HO/0404 ●								4270	WR5481	5842	
WF100	Desert Glow	EF1501006 ●	AB/0213 ●		491870 ●	2188002-060 ◆ Calvados B ●			Bélanger, Cal-Door, JB Cutting Inc., M and J Woodcrafts, Northern Contours, Nubold Industries Inc., Thermovision		2915	WM1858	5121	
WF291	Desert Wave	EF1501006 ●	AB/0213 ●		491870 ●	2188002-060 ◆ Calvados B ●			JB Cutting Inc., Decore-Active Specialties		2915	WM1858	5121	
WF273	Desert Oak**									56577 TL	1039	WR5598	4266	

Code	Description	Rigid Thermofoil Vinyl							Molding	Matching Door Availability	Edgebanding			
		Dackor	SSI/ Klockner	LG	Omnova	Renolit (Alkor, Benecke & Cova)	Riken	Olon			PVC			Polyester
											Canplast	DuraEdge	Teknaform	Woodtape
WF297	En Vogue											WH5944		
AF205	Evening Crushed										CM10612	PR2418	6341	
WF257	Executive Cherry*								Northern Contours, Thermoform d'Amerique		2805	WM1843	5013	
WF274	Fairfield Maple*			U0301 ●		1282001-043 ●				56232 TL	1267	WM5696	3922	
AF211	Fog Dust*										CM10613	PM939	6826	
SF213	Fog Grey*									1060-9	6069	STN151	2425	
SF208	Folkstone*					7265-133 ●			JB Cutting Inc., Decore-Ative Specialties, M and J Woodcrafts	1066-9	7006	STN103	2454	
AF212	Grey Glace*										CM10615	PM938	6859	
WF240	Gypsy Alder*										4273	WR5483	5844	
WF275	Hardrock Maple*	EF1500769 ♦		U0101 ●	491980 ●	2007001-060 ●			Nubold Industries Inc., Thermoform d'Amerique	56534 TL	8665	WM544	4469	
WF276	Harvest Cherry*	422-4005 ●							Decore-Ative Specialties		2828	WR5405	5130	
WF105	Java Glow							6WF105		58482 TL	2346	WM5125	3515	OWF105
WF108	Kashmir Cherry†						R6930 ♦				CM10617	WM553	3882	
WF208	Libretti				494480 ♦		R762 ●				CM10618	WH5746	5858	
WF277	Light Sycamore*									56410 TM	CM10619	WM5768	4490	
WF241	Lucas Point Cherry*		KB/1304 ●						JB Cutting Inc., Northern Contours		2528	WM5121	5223	
WF231	Lucca Cherry*	422-4056 ●				2188002-050 ● Calvados B ●	R177 ●	4H1234	Decore-Ative Specialties, Thermoform d'Amerique	58442 TL	2915	WM1542	4102	OWF1234
WF278	Luxe*										CM10620	WM5403	3039	
WF258	Macassar Ebony *										CM10621	WR5338	5662	
WF279	Mahogany*			U0801 ●		Westminster A ●	R385 ●		JB Cutting Inc.	7295 TL	1015	WR597	4076	
WF259	Majestic Walnut*					Amati PD ●		4K651	Northern Contours, Nubold Industries Inc.		2834	WR5476	5837	
WF260	Manzana*										CM10622	WR5399	3027	
WF280	Marlboro Cherry*							4H770	Bélanger, Thermovision	57312 TL	2485	WM1856	4905	
WF281	Medium Sycamore*								Cal-Door, Decore-Ative Specialties	56411 TM	CM10623	WM1858	4489	
WF229	Merit Maple*				494860 ♦		R290 ●				CM10624	WM5568	4301	
WF103	Mink Glow										CM10625	WM5407	3040	
WF296	Mochatini						Coming soon					WH5949		
WF238	Muscovado Cherry*										2413	WR5480	5841	
WF282	Natural Maple**†					3194003-150 ● Ontario PM ●					CM10626	WM5043	4479	
WF283	Natural Oak*										8694	WM5182	4339	
WF299	Nirvana											WH5945		
WF300	Noce Panaro				Coming soon							WR5946		
WF301	Noce Vettore				Coming soon							WH5947		
WF284	Oiled Cherry*	422-4011 ●		U2301 ●					JB Cutting Inc., Thermoform d'Amerique	58427 TL	8828	WM1609	4147	
SF204	Opal											ST1316		
AF208	Orange Crushed*										2419	PR2303	6342	
WF207	Orissa Cherry		KB/0805 ●	UB004 ●	494500 ●	3214004-060 ●					CM10627	WR5769	3071	
AF202	Paradox				494920 ♦						CM10628	PR2412	6338	
WF235	Paragon Cherry*										1036	WH5774	5068	
WF107	Persian Cherry		KB/0803 ●	UB001 ♦			R6931 ♦	6WF107	Bélanger, JB Cutting Inc.		8876	WM5123	4983	OWF207
AF200	Pewter Frost				494520 ●						CM10629	PR2415	6336	
SF201	PG Backer													
WF219	Porter Mahogany†										CM10630	WR599	3962	
WF206	Portia Glow		AB/0212 ♦	MW031 ●					JB Cutting Inc.		CM10631	WR5745	3070	

										Edgebanding				
		Rigid Thermofoil Vinyl						Molding	Matching Door Availability	PVC				Polyester
Code	Description	Dackor	SSI/ Klockner	LG	Omnova	Renolit (Alkor, Benecke & Cova)	Riken	Olon		Canplast	DuraEdge	Teknaform	Woodtape	Olon
WF261	Portland Cherry*										8768	WR5737	3064	
WF218	Rathburn Cherry										CM10632	WM574	4520	
WF285	Red Oak*										CM10633	WM1654	3201	
WF200	Ruston Maple [◊]				491980 ●						1061	WM544	4125	
WF228	Sable Glow*		AB/0211 ●		491950 ●	3207003-060 ◆ Calvados P ◆			Bélanger, Cal-Door, JB Cutting Inc., Decore-Active Specialties, M and J Woodcrafts, Northern Contours, Nubold Industries Inc., Thermovision		CM10634	WR1797	4763	
WF286	Salzburg Oak*										CM10635	WM5402	5649	
WF287	Sandy Creek Maple*	424-0053 ●		U1501 ◆				4H699	Cal-Door, Northern Contours, Thermoform d'Amerique	58443	8228	WM688	3922	OH699
WF203	Seria				494420 ◆			4H203			CM10636	WR5742	3067	
AF209	Shadow Frost*				494540 ●						CM10547	PR2299	6343	
WF122	Silken Maple					Crystal PF ◆					CM10637	WM5341	5849	
AF210	Silver Frost*		ME/0403 ◆		491840 ●	9559-225 ◆			JB Cutting Inc., Decore-Active Specialties, Nubold Industries Inc.		2651	PM2020	6098	
WF288	Sliced Red Oak*									56523 TL	8541	WM514	3880	
WF104	Tawny Glow					Calvados K ◆			Cal-Door, Nubold Industries Inc.		3061	WR5133	4443	
WF205	Teresina					Teresina PA ◆			Thermoform d'Amerique		CM10638	WR5744	3069	
WF119	Toffee Pinstripe										CM10639	WR5088	5128	
SF200	Vanilla [◊]										CM10640	STN102	2114	
AF203	Vanilla Crushed										CM10641	PR2416	6339	
WF294	Vanilla Stix						Coming soon					WR5942		
WF239	Velvet Alder*										4271	WR5482	5843	
WF202	Verismo				494440 ◆		R10513 ●				CM10642	WR5741	3066	
SF203	Vernon Grey [◊]										CM10643	ST183	2422	
WF232	Verona Cherry*	424-0057 ●				3207002-060 ● Calvados C. ●		4H1233		58367 TM	2637	WM740	3921	OH1233
SF100	Victorian White		03/1250 ●		494590 ●	1458-084 ●			Thermovision		CM10644	ST1283	2027	
WF109	Vicuna Pinstripe						R6934 ◆				CM10645	WM5503	4989	
WF263	Walnut Amati*	422-4142 ●				Amati PC ◆			Northern Contours, Nubold Industries Inc.		8396	WR5233	5672	
AF207	Wasabi Crushed													
W100	White		05/1280 ●			9365-151 ●			Decore-Active Specialties, Northern Contours	1401-9	7309	STN101	2001	
W200	White		05/1280 ●								7296	STN101	2022	
W300	White				491885 ● 494570 ●	9291-278 ●			JB Cutting Inc., Northern Contours, Nubold Industries Inc.	1472 TL	7001	STN101	2002	
W400	White		05/1080 ●						Decore-Active Specialties	1472 TL	7309	STN101	2001	
W555	White								Decore-Active Specialties, Thermoform d'Amerique, Thermovision		7001	STN101	2027	
AF213	White Spektrum*										CM10646	PM1921	6959	
SF214	Willow Grey									1035-9	7026	ST123	2422	
WF289	Woodlawn Cherry*		BB/0405 ◆		490390 ●				JB Cutting Inc., Decore-Active Specialties		2866	WR567	4624	
WF262	Zebrano*										CM10649	WR5400	5655	
WF227	Zhu		HO/1701 ◆		495040 ◆				Northern Contours			WR5835		

◆ = Excellent ● = Good

* Available in 4' widths only.

◊ Design available only at CPB and LPB Facilities.

* Our TFM codes have changed. Please refer to the "Complementary Products Cross Reference" file on our website.

All Flakeboard designs are available in HPL.

Visit our website, www.flakeboard.com, for complete details.

To order samples, to view design enlargements or the specialty program, please visit our website. This guide is intended for information purposes and convenience only.

We do not guarantee matches and recommend referring to actual samples prior to specifying.

TFM PERFORMANCE STANDARDS

Properties	Test Method / Standard Reference	Flakeboard TFM Products
Boiling Water Resistance	NEMA LD3-2005 - 3.5	No to slight effect
Impact Resistance	NEMA L3-2005 - 3.8	15 inches
Light Resistance	NEMA LD3-2005 - 3.3	No to slight effect
Scratch Resistance	EN 438 2.14.91 NEMA LD3-2005 - 3.7	3.4N 2.0N
Cleanability / Stain Resistance	NEMA LD3-2005 - 3.4	1-10 - No effect 11-15 - Slight effect
Steam Test	EN 438 2.24	2.5° - 3.5° C
Surface Wear Resistance	NEMA LD3-2005 - 3.13	Solid Colors 400 cycles Woodgrains & Abstract Designs 150 cycles

FLAME SPREAD RATING



Flakeboard Particleboard and MDF treated with fire-retardant (FR) additives are certified by Underwriters Laboratories to have a Class A or Class I flame spread rating. In addition, TFM laminated on Flakeboard's fire-rated particleboard or MDF substrates at the St. Stephen, NB or Simsboro, LA laminating facilities are classified by Underwriters Laboratories to have a Class A or Class I flame spread rating.

HOW TO SPECIFY FLAKEBOARD TFM

Description	Example
Product / Substrate	Duraflake® FR (fire-rated)
Design Code	WF108
Design Name	Kashmir Cherry
Texture	Suede
Panel Dimensions (Thickness / Width / Length)	¾" x 49" x 97"

LEED (LEADERSHIP IN ENERGY AND ENVIRONMENTAL DESIGN)

For U.S. Green Building Council LEED specified projects, our products qualify for up to six points.

LEED MATRIX

	LEED Category ¹	Intent	Requirements	Possible Points / Credits	Qualifying Flakeboard Products ²
MR 4.1 Recycled Content: 10% (post + 1/2 pre-consumer)	Materials and Resources MR 4.1	Increase the use of building products that contain recycled content material	Sum of recycled content constitutes at least 10% of materials in the project	1 point	PB: Duraflake®, Rezflake, UltraPine®, Mende, VESTA MDF: VESTA, Premier®, Superior MDF HDF: Fibrex®
MR 4.2 Recycled Content: 20% (post + 1/2 pre-consumer)	Materials and Resources MR 4.2	Increase the use of building products that contain recycled content material	Sum of recycled content constitutes at least 20% of materials in the project	1 point added to 4.1	PB: Duraflake®, Rezflake, UltraPine®, Mende, VESTA MDF: VESTA, Premier®, Superior MDF HDF: Fibrex®
MR 5.1 Regional Materials: 10% Extracted, Processed & Manufactured Regionally	Materials and Resources MR 5.1	Increase the use of building products that are extracted and manufactured within the project region	A minimum of at least 10% of combined value of the construction materials/products manufactured within a 500 mile radius	1 point	PB: Duraflake®, Rezflake, UltraPine®, Mende, VESTA MDF: VESTA, Premier®, Superior MDF HDF: Fibrex®
MR 5.2 Regional Materials: 20% Extracted, Processed & Manufactured Regionally	Materials and Resources MR 5.2	Increase the use of building products that are extracted and manufactured within the project region	An additional 10% (added to 10% in 5.1) of combined value of the construction materials/products manufactured within a 500 mile radius	1 point added to 5.1	PB: Duraflake®, Rezflake, UltraPine®, Mende, VESTA MDF: VESTA, Premier®, Superior MDF HDF: Fibrex®
MR 7: Certified Wood	Materials and Resources MR 7	Encourage environmentally responsible forest management	A minimum of 50% of wood-based products certified to the FSC for wood building components	1 point	MDF: FSC - Premier®, VESTA *BENNETTSVILLE, MDF PLANT ONLY
IEQ 4.4: Low-emitting Materials: Composite Wood & Agrifiber Products	Indoor Environmental Quality EQ 4.4	Reduce indoor air contaminants and improve indoor air quality	Composite wood products must contain no added urea-formaldehyde resins	1 point	PB: VESTA - no added urea-formaldehyde resin particleboard MDF: VESTA - no added urea-formaldehyde resin

¹ Source: LEED Green Building Rating System for New Construction & Major Renovations, Version 2.2. For additional LEED information, visit www.usgbc.org.

² Includes FR, MR, specialty grades and melamine panels.



Offering the widest range of specialty substrates and TFM choices is our commitment to you.

All of our thermally fused melamine designs are available on your choice of VESTA, particleboard, MDF, Fibrex®, or specialty fire-rated and moisture resistant composite panels.

For optimal finishing and component matches to our designs, please see the included TFM Complementary Chart. For your convenience, high pressure laminate, edgeband, RTF vinyl and door matches are listed here and regularly updated on our website, www.flakeboard.com.



MAINTENANCE AND CLEANING FOR TFM PANELS

In order to maintain the life and appearance of your Flakeboard thermally fused melamine panels, please follow these guidelines:

- After installing the panels, remove adhesives with paint lacquer thinner or contact adhesive solvent. Continued use of solvent cleaners is not recommended.
- TFM finished panels may be easily cleaned using a mild, non-abrasive, all-purpose cleaner and a soft cloth. Difficult stains may be removed using a mild household detergent or a paste of baking soda and water. Excessive force or scrubbing with abrasives such as scouring pads or gritty cleansers may scratch or permanently dull the surface and result in future staining.
- Harsh chemicals or abrasive materials should not be used. Should the surface come in contact with drain, toilet or oven cleaner immediately remove the chemical, rinse thoroughly and wipe dry.
- Protect the surface from hot cookware and sharp objects by using an insulating pad and/or chopping block.



*passion
for panels®*

COMPLEMENTARY PRODUCT PARTNERS



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Visit www.flakeboard.com for information on U.S. Green Building Council LEED™ contributing points.

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